

RETROFORD SUMP FITTING INSTUCTIONS

: CLEAN ALL SURFACES WITH BRAKE CLEANER

: FIT BAFFLE PLATE TO SUMP

: OIL PICK UP SECURING BOLT - REMOVE MAIN CAP BOLT AND REPLACE WITH BOLT SUPPLIED (TORQUE TO **83Nm-61lbf ft)(BLACK TOP ENGINE ONLY)**

: FIT OIL PICK UP AND TIGHTEN TO 10NM

: APPLY SEALANT AS SHOWN BELOW (ONLY USE THE SEALANT PROVIDED)



: FIT GASKET TO SUMP (ONLY APPLY SEALANT TO AROUND THE JOURNALS AND NOT TO THE BLOCK FACE)

: FIT SUMP TO ENGINE

: FIT ALL BOLTS AND TIGHTEN IN A CLOCKWISE MOTION STARTING FROM THE CENTRE OF THE SUMP TO **12NM (DO NOT TIGHTEN BOLTS FULLY UNTILL SUMP IS SEATED CORRECTLY)**

: RETIGHTEN AFTER 24 HOURS WHEN SEALANT HAS CURED TO **22NM**

: DO NOT ATTEMPT TO START ENGINE OR FILL WITH OIL UNTIL SEALANT HAS CURED (24 HOURS)

: SUMP CAPACITY 3.75 LITERS (CHECK ON DIP STICK BEFORE STARTIN ENGINE) DO NOT OVER FILL !

: FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN SUMP NOT SEALING CORRECTLY